

TABLE 18.25: Final Master Scheduling Record for the Lawn Mowers

Week	1	2	3	4	5	6	7	8
Forecast	60	85	110	90	120	45	55	80
Customer Orders	70	60	35	20				
MPS	100	100	100	100	100		100	100
Lot Size: 100 units								
Projected On-Hand Inventory = 60	90	105	95	105	85	40	85	105
Available-to-Promise	90	40	65	80	100		100	100